



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D350-766-021**  
**Job Sheet 203110**



**Part No:** D350-766-021

**Job Qty:** 1 pcs

**Part Name:** Interior Protector - Aft Baggage Compartment



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 11/8/19

**Job Tracking No:**

**Due Date:** 12/10/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** IIN-D350-766 REV C IPP RevA: New issue DD verified by:EC

**Ship Via:**

**Bill of Materials**

**Job Routing**

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 110   | Packaging 1 - Pick Kit | 1 pcs | 12/10/19   | 12/10/19 | 0.00      | 0.00    | Packaging 1 - 1       |           | Oscar    |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 3       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 4       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 5       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 30      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 31      |           |          |

Fg234



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**Container No:** S241237



**Part:** D350-766-021

**Job No:** 203110

**Serial No/Batch:** S241237

**Revision:** C

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH08-5 Issue 1, FAA STC SR02557N

|                                                                   |       |          |           |                        |                  |
|-------------------------------------------------------------------|-------|----------|-----------|------------------------|------------------|
| 120 QC 4                                                          | 1 pcs | 12/10/19 | 0.00 0.00 | Packaging 1 - 32       |                  |
|                                                                   |       |          |           | Packaging 1 - 33       |                  |
|                                                                   |       |          |           | Packaging 1 - 34       |                  |
|                                                                   |       |          |           | Packaging 1 - 35       |                  |
|                                                                   |       |          |           | Packaging 1 - 36       |                  |
|                                                                   |       |          |           | QC 4 - 28              |                  |
|                                                                   |       |          |           | QC 4 - 58              |                  |
|                                                                   |       |          |           | QC 4 - 69              | JRB              |
|                                                                   |       |          |           | QC 4 - 9               |                  |
|                                                                   |       |          |           | QC 4 - 46              |                  |
|                                                                   |       |          |           | QC 4 - 68              |                  |
|                                                                   |       |          |           | QC 4 - 72              |                  |
|                                                                   |       |          |           | QC 4 - 74              |                  |
|                                                                   |       |          |           | QC 4 - 75              |                  |
| QC 4 - 78                                                         |       |          |           |                        |                  |
| 130 Packaging 3-1 - Stock - B4B                                   | 1 pcs | 12/10/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  | JRB              |
|                                                                   |       |          |           | Packaging 3 - 2 - B4B  |                  |
|                                                                   |       |          |           | Packaging 3 - 3 - B4B  |                  |
|                                                                   |       |          |           | Packaging 3 - 4 - B4B  |                  |
|                                                                   |       |          |           | Packaging 3 - 5 - B4B  |                  |
|                                                                   |       |          |           | Packaging 3 - 6 - B4B  |                  |
|                                                                   |       |          |           | Packaging 3 - 7 - B4B  |                  |
|                                                                   |       |          |           | Packaging 3 - 8 - B4B  |                  |
|                                                                   |       |          |           | Packaging 3 - 9 - B4B  |                  |
|                                                                   |       |          |           | Packaging 3 - 10 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 11 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 12 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 13 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 14 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 15 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 16 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 17 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 18 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 19 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 20 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 21 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 22 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 23 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 24 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 25 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 26 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 27 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 28 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 29 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 30 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 31 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 32 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 33 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 34 - B4B |                  |
|                                                                   |       |          |           | Packaging 3 - 35 - B4B | DAS              |
|                                                                   |       |          |           | Packaging 3 - 36 - B4B | 21               |
| 135 DC - 1 - B4B                                                  | 1 pcs | 12/10/19 | 0.00 0.00 | DC - 1 - B4B           | 9.08 DEC 17 2019 |
|                                                                   |       |          |           | DC - 2 - B4B           |                  |
| 140 QC 21 - FG                                                    | 1 pcs | 12/10/19 | 0.00 0.00 | QC 21 - FG - 21        | DAS              |
|                                                                   |       |          |           | QC 21 - FG - 70        | 21               |
|                                                                   |       |          |           | QC 21 - SA - 53        | 9.08 DEC 17 2019 |
| Part Op 120 - (QC4- 100% Inspect kits for completeness)           |       |          |           |                        |                  |
| Descriptions: 130 - (Identify as per dwg & Stock Location: _____) |       |          |           |                        |                  |

135 - Photocopy bluefile & type labels per PPP D350-766-021 CHG001  
140 - (QC21- Final Inspection - Work Order Release)

(013357)

## Job BOM

| Part / Item | Component Name                               | Quantity      | Operation                  | Container             |
|-------------|----------------------------------------------|---------------|----------------------------|-----------------------|
| AN525-10R7  | Screw                                        | 14 Ea (14 ea) | 110-Packaging 1 - Pick Kit | 5131209 ✓             |
| AN525-10R9  | Screw                                        | 4 Ea (4 ea)   | 110-Packaging 1 - Pick Kit | 5133490-17 ✓          |
| CCR264SS3-2 | Rivet, Cherry                                | 8 pcs (8 ea)  | 110-Packaging 1 - Pick Kit | 5021949 ✓             |
| CR3213-4-02 | Cherry Rivet                                 | 8 Ea (8 ea)   | 110-Packaging 1 - Pick Kit | 5228649 ✓             |
| CR3523-4-02 | Rivet                                        | 12 Ea (12 ea) | 110-Packaging 1 - Pick Kit | 5143161 ✓             |
| CR3523-4-03 | Rivet                                        | 16 Ea (16 ea) | 110-Packaging 1 - Pick Kit | 5134757 ✓             |
| D3889-041   | Panel Floor - Sub-Component Of#D350-766-021  | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5232908               |
| D3890-041   | Panel Wall - Sub-Component Of#D350-766-021   | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5236906               |
| D3891-041   | Panel Fwd LH - Sub-Component Of#D350-766-021 | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5089466               |
| D3891-042   | Panel Fwd LH - Sub-Component Of#D350-766-021 | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5061446               |
| D3944-1     | Placard                                      | 1 pcs (1 ea)  | 110-Packaging 1 - Pick Kit | 5234932 ✓             |
| D3945-041   | Bracket                                      | 4 pcs (4 ea)  | 110-Packaging 1 - Pick Kit | 5091770 ✓             |
| D3948-041   | Plate, Anchor                                | 3 pcs (3 ea)  | 110-Packaging 1 - Pick Kit | 5233581 ✓             |
| D3948-043   | Plate, Anchor                                | 4 pcs (4 ea)  | 110-Packaging 1 - Pick Kit | 5048036-2 ✓ 5233553x2 |
| MS21059L3   | Nut Plate                                    | 4 Ea (4 ea)   | 110-Packaging 1 - Pick Kit | 524609 ✓              |

## Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | AN525-10R7     | 14       | 386       | 0         |
|                            | AN525-10R9     | 4        | 43        | 0         |
|                            | CCR264SS3-2    | 8        | 475       | 0         |
|                            | CR3213-4-02    | 8        | 4         | 0         |
|                            | CR3523-4-02    | 12       | 343       | 0         |
|                            | CR3523-4-03    | 16       | 104       | 0         |
|                            | D3889-041      | 1        | 0         | 0         |
|                            | D3890-041      | 1        | 0         | 0         |
|                            | D3891-041      | 1        | 1         | 0         |
|                            | D3891-042      | 1        | 1         | 0         |
|                            | D3944-1        | 1        | 6         | 0         |
|                            | D3945-041      | 4        | 6         | 0         |
|                            | D3948-041      | 3        | 2         | 0         |
|                            | D3948-043      | 4        | 2         | 0         |
|                            | MS21059L3      | 4        | 219       | 0         |

## Part Specifications

Specifications could not be found.

Plex 11/8/19 2:52 PM Dart.lajeunesse.marie

Entered: \_\_\_\_\_ Date: \_\_\_\_\_

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Route update only

NCR No. \_\_\_\_\_

|                                                                                                                                                                                                                                                                                                                                                                                                                                                        |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |                        |  |  |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|--|--|
| Job: _____<br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                           |             | DISPOSITION<br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | DEPARTMENT/PROCESS<br>Skid-tube <input type="checkbox"/><br>Machining <input type="checkbox"/><br>Large Fab <input type="checkbox"/><br>Cross tube <input type="checkbox"/><br>Small Fab <input type="checkbox"/><br>Finishing <input type="checkbox"/><br>Eng. (Non-AW) <input type="checkbox"/><br>Prod. Eng. Coord. <input type="checkbox"/><br>Rec/Store/Packaging <input type="checkbox"/><br>Engineering <input type="checkbox"/><br>Water Jet <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Quality <input type="checkbox"/> |  |                        |  |  |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Sequence #: | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  | MRB (Q51042)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |  |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                       |             | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |                        |  |  |  |
| <b>Root Cause</b><br><div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Preservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> |             | <b>FAULT CATEGORY</b><br><div>Pressure/Forced <input type="checkbox"/></div> <div>Bending <input type="checkbox"/></div> <div>Crushing <input type="checkbox"/></div> <div>Cracks <input type="checkbox"/></div> <div>Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/></div> <div>Marks/Chatter <input type="checkbox"/></div> <div>Mislabeled <input type="checkbox"/></div> <div>Other/Details: _____</div> <div>Contamination <input type="checkbox"/></div> <div>Misaligned/off center <input type="checkbox"/></div> <div>BOM/Route <input type="checkbox"/></div> <div>Broken/Damage/Defect <input type="checkbox"/></div> <div>Incomplete/Unclear Instructions <input type="checkbox"/></div> <div>Drill Holes <input type="checkbox"/></div> <div>Fit/Function <input type="checkbox"/></div> <div>Power Loss/Surge <input type="checkbox"/></div> <div>Folio/Program <input type="checkbox"/></div> <div>Grain Direction <input type="checkbox"/></div> <div>Weld <input type="checkbox"/></div> <div>Wrong Stock Pulled <input type="checkbox"/></div> <div>Out of Sequence <input type="checkbox"/></div> <div>Off-set/Set-up <input type="checkbox"/></div> <div>Positioned Wrong <input type="checkbox"/></div> <div>Outside Tolerance <input type="checkbox"/></div> <div>Drawing <input type="checkbox"/></div> <div>Finish <input type="checkbox"/></div> <div>Part Lost/Missing <input type="checkbox"/></div> <div>Misread <input type="checkbox"/></div> |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |                        |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                        |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  | Completed By           |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                        |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  | Lead hand / Supervisor |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                        |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  | QC / QA Coordinator    |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                        |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |                        |  |  |  |